

**UI-Debalers** 

**Design Review** 

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#### Problem Statement

With the rise of precision agricultural based feedstocks for biofuels and bio-based products there is a need for debaling a variety of materials. This needs to be accomplished in a controlled manner to produce a consistent density outflow.

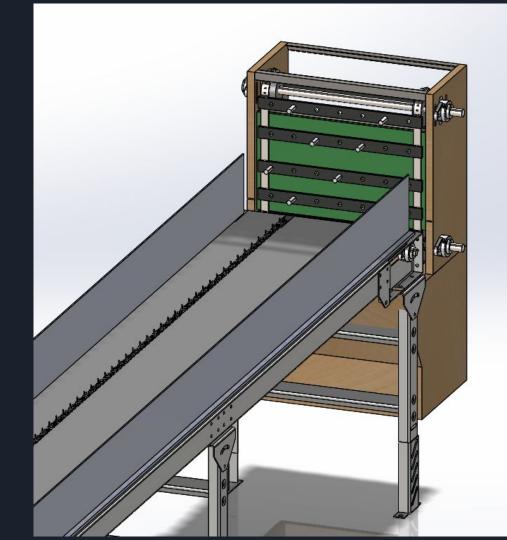
## **Previous Plans**



# Design Concept

#### 2 Assemblies

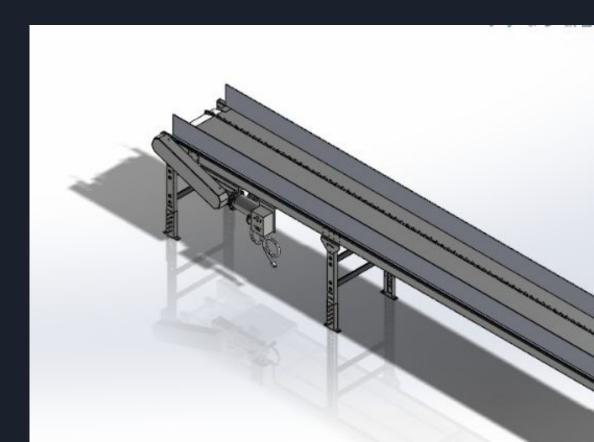
- 1- Infeed conveyor
- 2- Debaler



## Infeed Conveyor

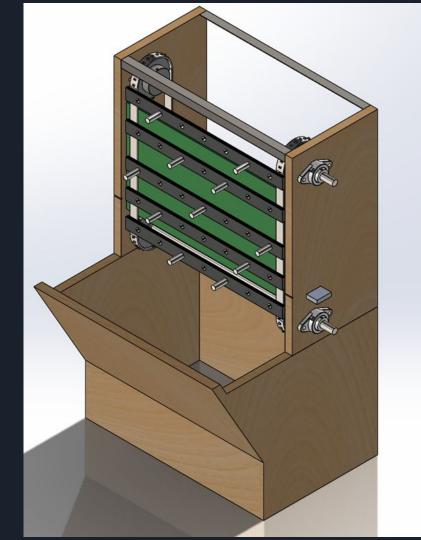
• Hay conveyor chain works for pulling up the bales.

• Infeed walls work to protect the bales from falling off.



### Debaler

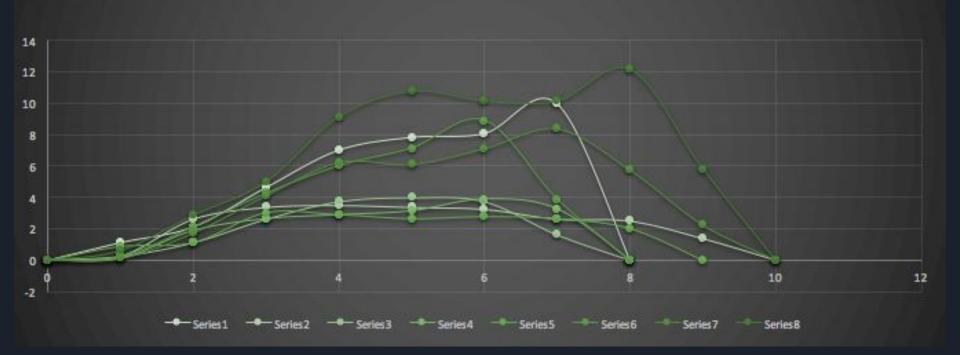
- Vertical motion to pull bale apart
- Chevron pattern to teeth
- Gap from bale edge to teeth interface is twice tooth length
- UHMW backing plate
- Replaceable cross bars to hold teeth





## Data From Tooth Design

#### Bolt vs Screws Straw series 1-4 bolts series 5-8 screw



## Prototype Parts

- On budget
- ½ inch shaft and bearings should be suitable
- #50 chain
- Initial design assumptions
  - Based on McMaster-Carr specifications
  - Shigley Mechanical Design





# Questions?