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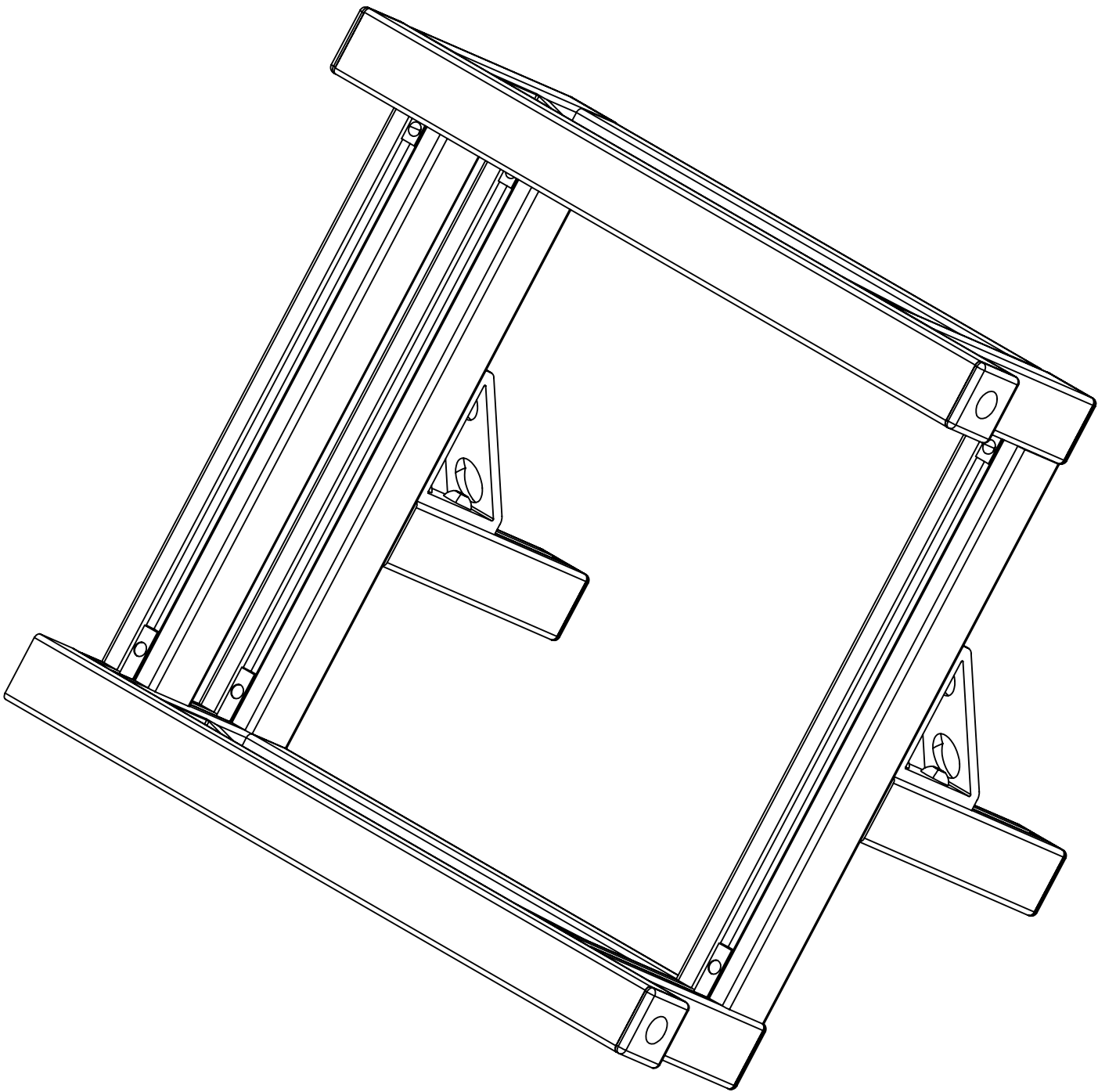
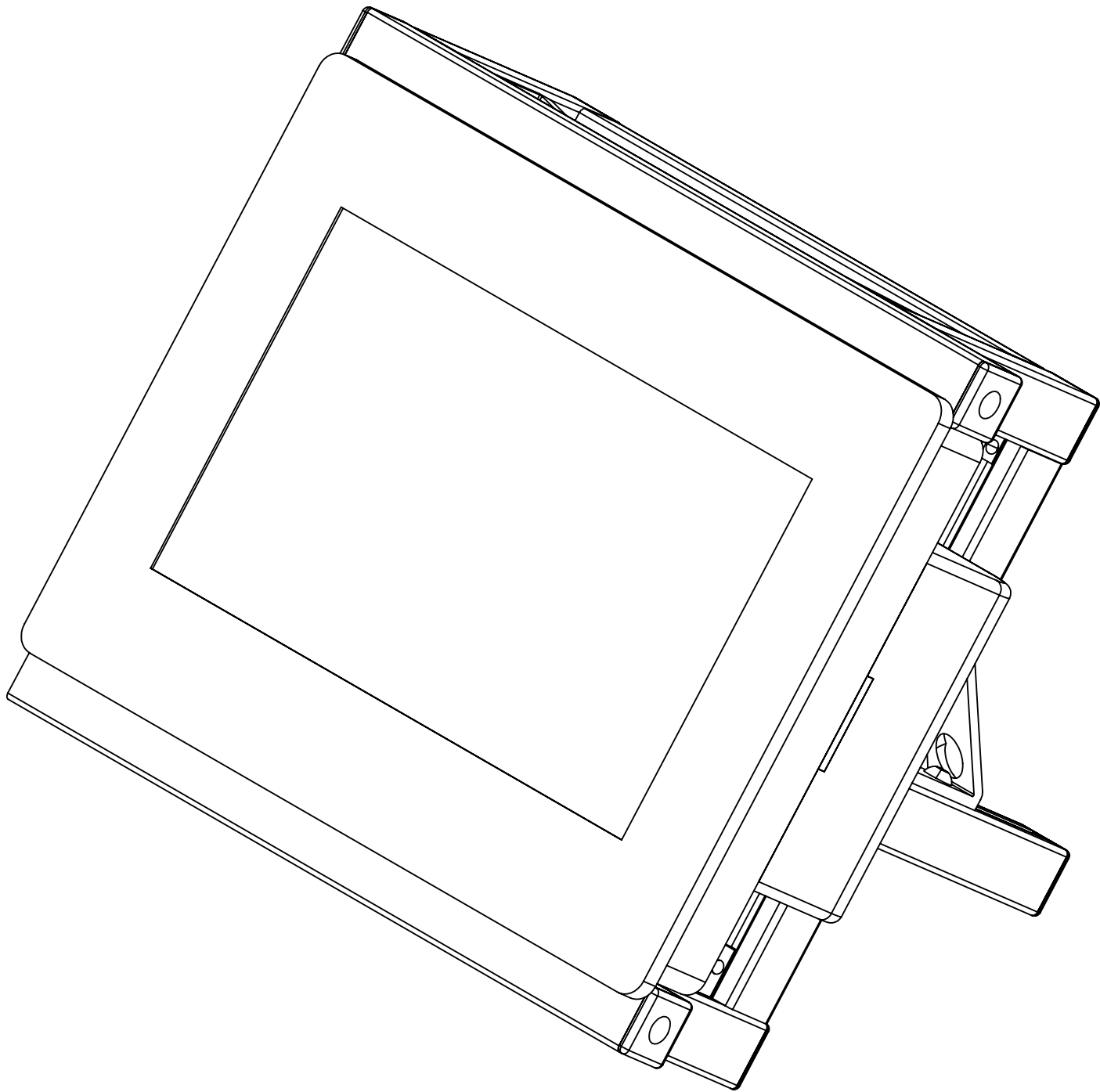
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	25-2501-BLACK	11 1/2" cut	2
2	25-2502-BLACK	8" cut	2
3	33440		10
4	25-4136-BLACK		6
5	13_6310		24
6	3859		24
7	25-201501-PLAIN		10
8	3272		10
9	25-2502-BLACK	4" cut	4
10	25-2504-BLACK	7/16 cut	3
11	25-2501-BLACK	4 1/4" cut	2
12	Unitronics UniStream HMI Panel 10.4		1

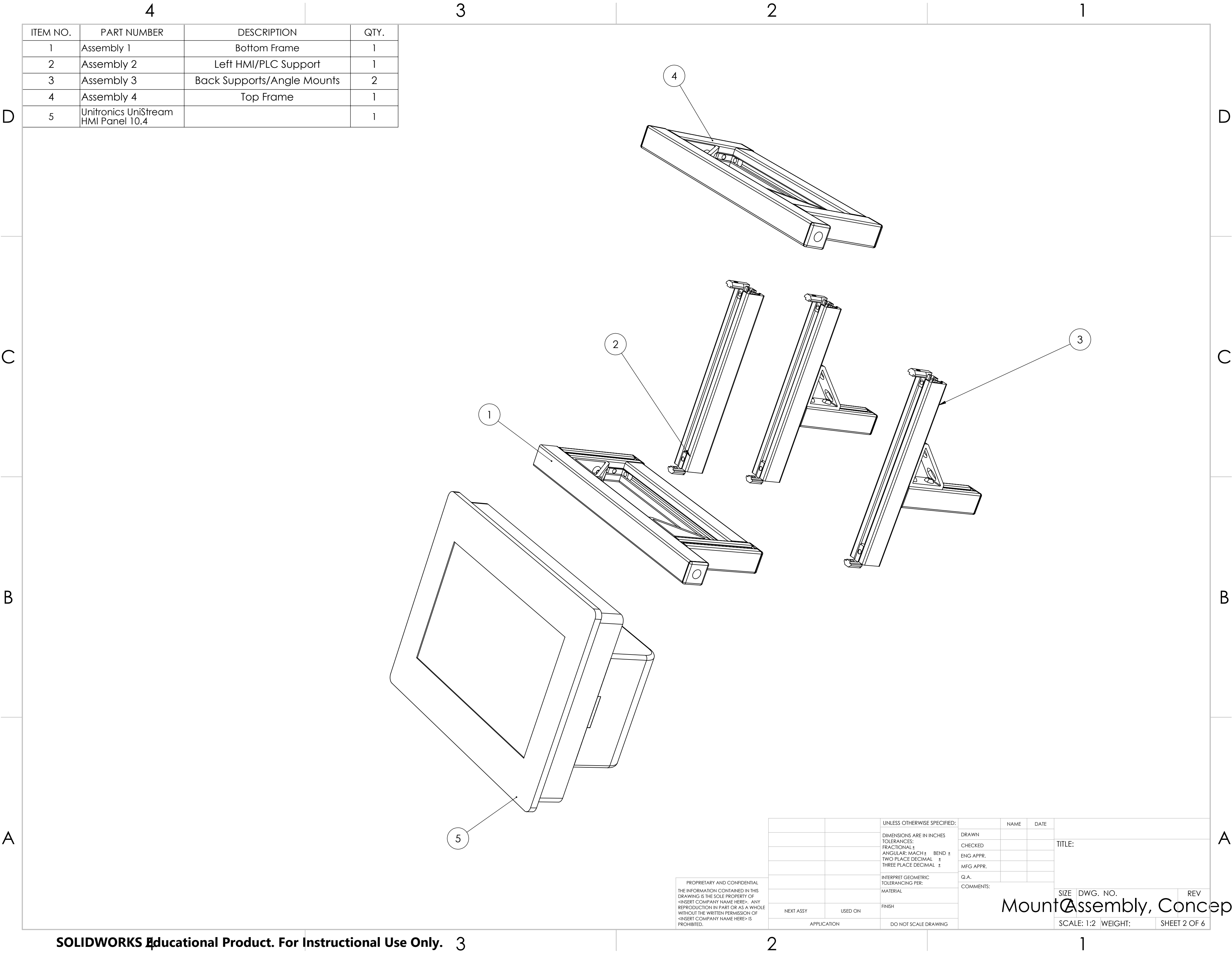


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES:	CHECKED			TITLE:
		FRACTIONAL: ±	ENG APPR:			
		ANGULAR: MACH ± BEND ±	MFG APPR:			
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				
		FINISH				
NEXT ASSY	USED ON					
	APPLICATION	DO NOT SCALE DRAWING				

Mount Assembly, Concept 1

SCALE: 1:2 WEIGHT: SHEET 1 OF 6

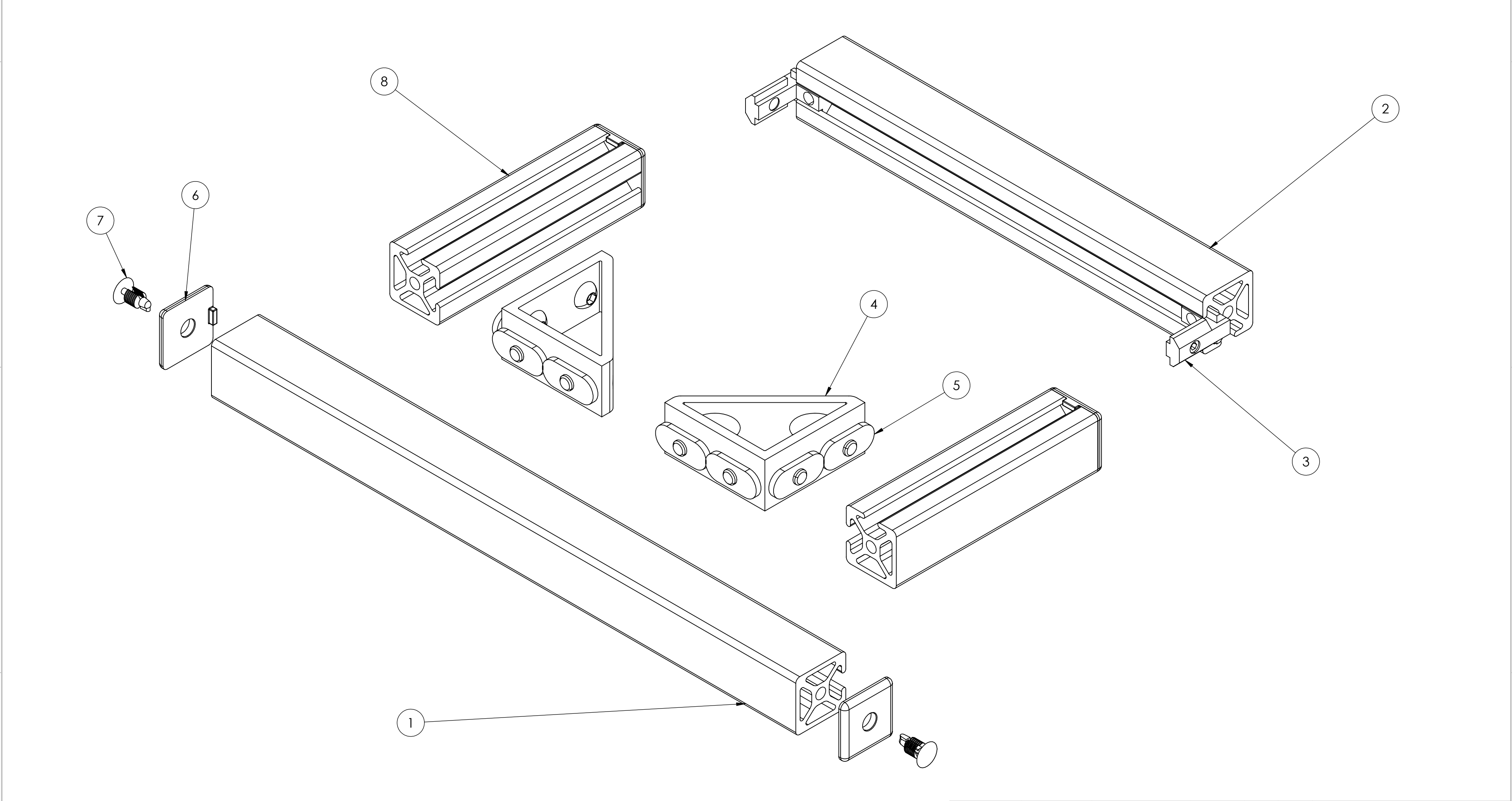


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Assembly 1	Bottom Frame	1
2	Assembly 2	Left HMI/PLC Support	1
3	Assembly 3	Back Supports/Angle Mounts	2
4	Assembly 4	Top Frame	1
5	Unitronics UniStream HMI Panel 10.4		1

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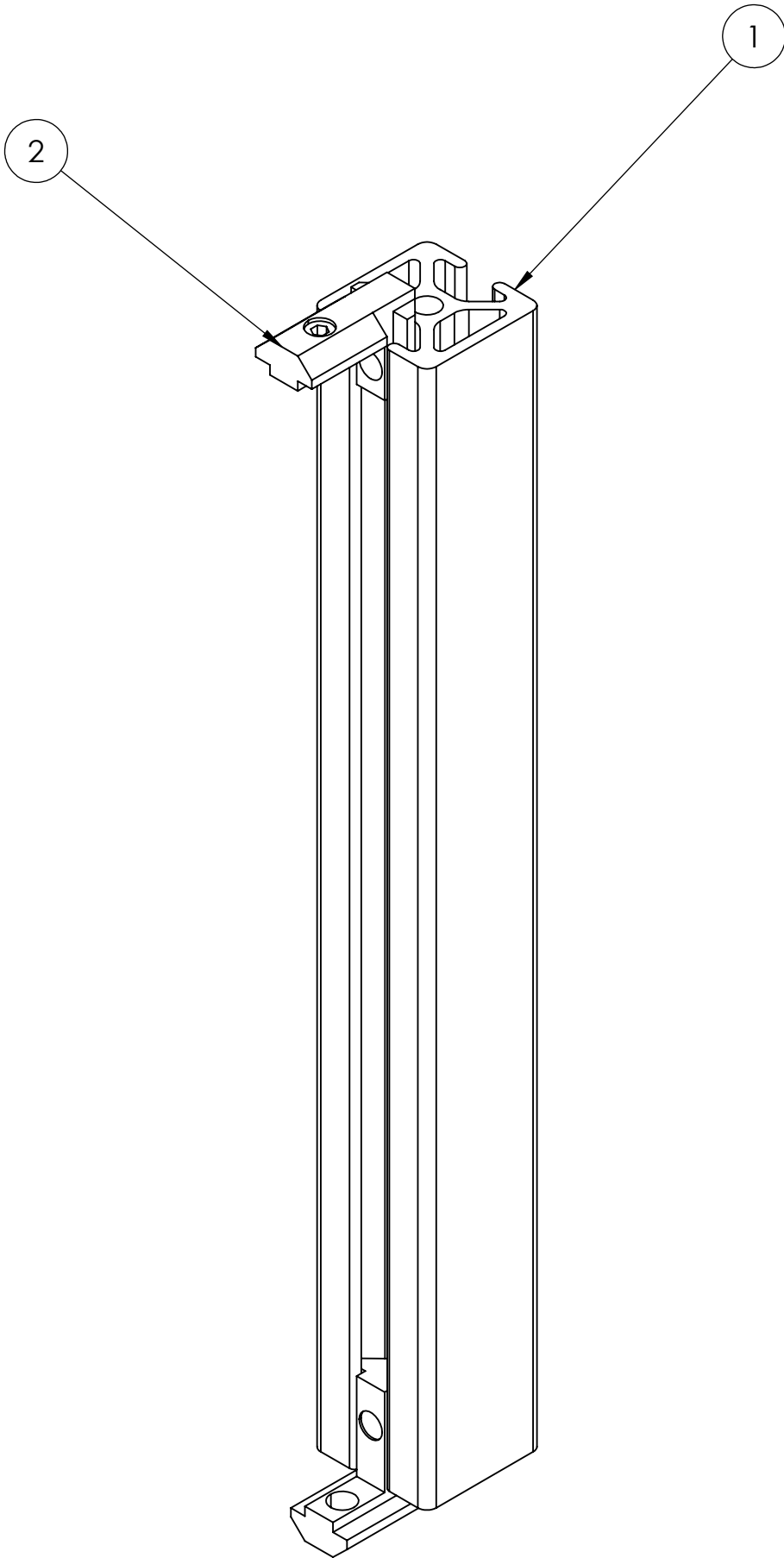
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		FRACTIONAL \pm	ENG APPR.			
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		TWO PLACE DECIMAL \pm	Q.A.			
		THREE PLACE DECIMAL \pm	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				Mount Assembly, Concept
		FINISH				SCALE: 1:2 WEIGHT: SHEET 2 OF 6
NEXT ASSY	USED ON	DO NOT SCALE DRAWING				
APPLICATION						

4				3	2	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.			
1	25-2501-BLACK	11 1/2" cut	1			
2	25-2502-BLACK	8" cut	1			
3	33440		2			
4	25-4136-BLACK		2			
5	75-3404		8			
6	25-201501-PLAIN		4			
7	3272		4			
8	25-2502-BLACK	4" cut	2			



		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES		DRAWN		TITLE: Assembly 1	
		TOLERANCES:		CHECKED			
		FRACTIONAL: ±		ENG APPR.			
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.			
		THREE PLACE DECIMAL ±		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE	DWG. NO.
		MATERIAL				Mount Assembly, Concept	
		FINISH				SCALE: 1:1	WEIGHT:
		DO NOT SCALE DRAWING				SHEET 3 OF 6	
		NEXT ASSY	USED ON				
		APPLICATION					

4				3	2	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.			
1	25-2504-BLACK	7/16 cut	1			
2	33440		2			



Note: to effectively brace the HMI/PLC, mount Assembly 2 about 1.54 inches from the front face of Assembly 1. This should allow the free side (left side) of the HMI/PLC to rest easily on the vertical brace.

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		DIMENSIONS ARE IN INCHES	DRAWN					
		TOLERANCES:	CHECKED			TITLE: Assembly 2		
		FRACTIONAL \pm	ENG APPR.					
		ANGULAR: MACH \pm BEND \pm	MFG APPR.					
		TWO PLACE DECIMAL \pm	Q.A.					
		THREE PLACE DECIMAL \pm	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE	DWG. NO.	REV
		MATERIAL				Mount Assembly, Concept		
		FINISH				SCALE: 1:1	WEIGHT:	SHEET 4 OF 6
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						

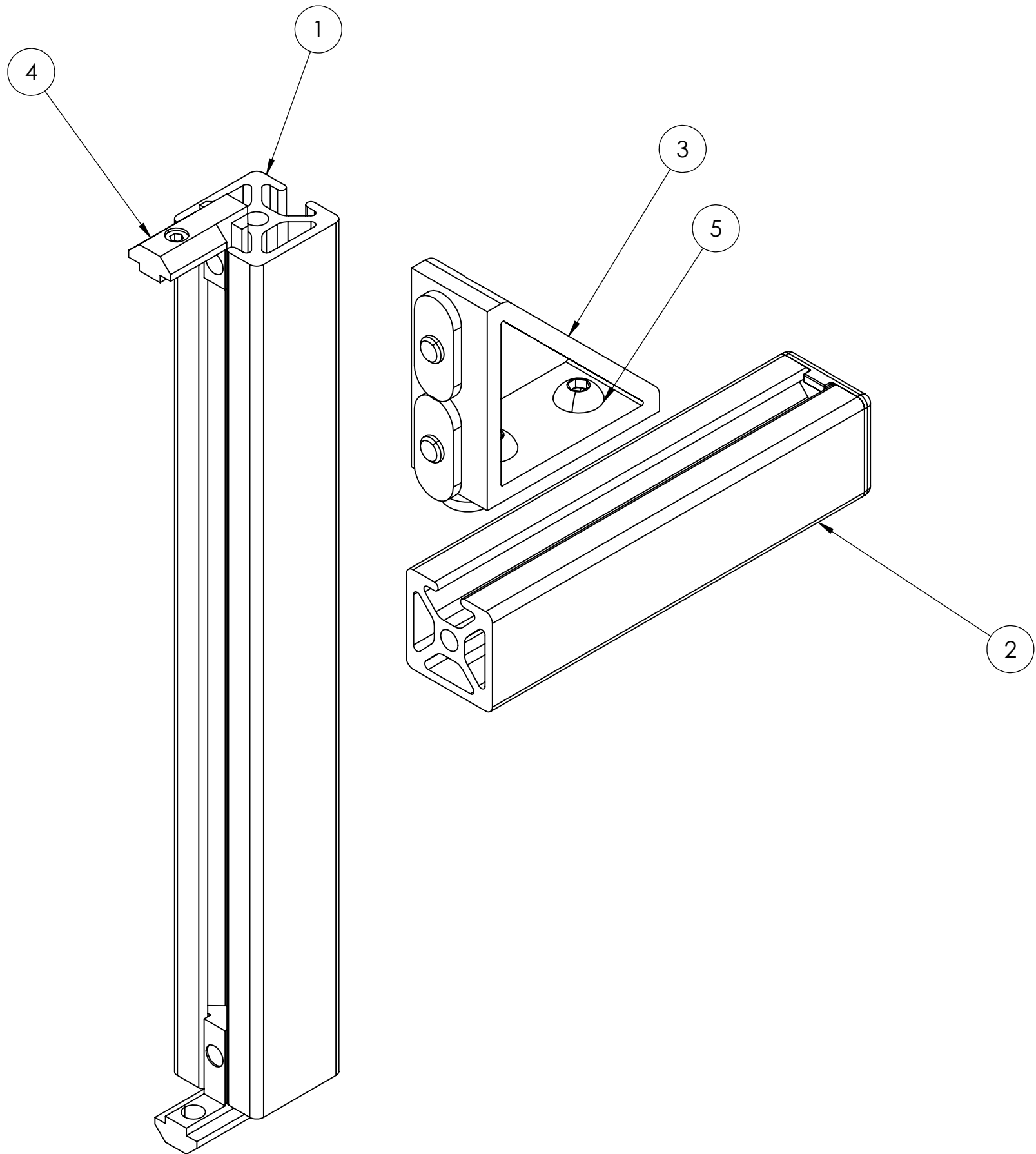
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	25-2504-BLACK	7/16 cut	1
2	25-2501-BLACK	4 1/4" cut	1
3	25-4136-BLACK		1
4	33440		2
5	75-3404		4
6	25-201501-PLAIN		1
7	3272		1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Assembly 3	
		DIMENSIONS ARE IN INCHES	DRAWN				
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV	
		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL				Mount Assembly, Concept	
		FINISH					
NEXT ASSY	USED ON	DO NOT SCALE DRAWING					
APPLICATION						SCALE: 1:1	WEIGHT: SHEET 5 OF 6

