

Team RoboShow



Team Members: (Back row) Kevin Witkoe, Kyle Kausen,
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Project Background

∞ Background

- Boeing Donation
- VS-6557G: A 6 degree of freedom manufacturing robot
- Enrich Undergraduate experience in manufacturing automation



Goals

- ∞ Develop a multi-purpose robotic workstation
- ∞ Bring operational knowledge to the department and college
- ∞ Increase research ties with Boeing
- ∞ Create a stunning engineering showcase for visitors

Project Deliverables

- ☞ Acquire necessary hardware and software for operation
- ☞ Operate the robot in manual and automatic modes
- ☞ Design and manufacture a safe workstation
- ☞ Create Demonstrational Programs using multiple platforms
 - Teaching Pendent
 - Wincaps
 - Orin
- ☞ Document setup, operational, and programming knowledge for future students
- ☞ Create duplicates of final hardware for ECE department

Project Research

Undesirable Attributes

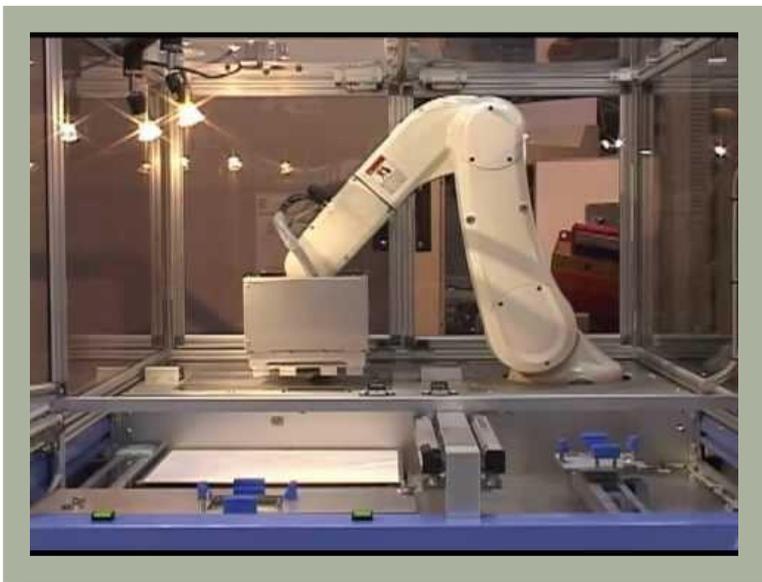
- ✂ Restricted workspace
- ✂ Open Cage Design



An example of a typical college robotic lab

Desired Attributes

- ✂ Industrial Style
- ✂ Fully Enclosed
- ✂ Safety standard Compliance
- ✂ Quick Operation

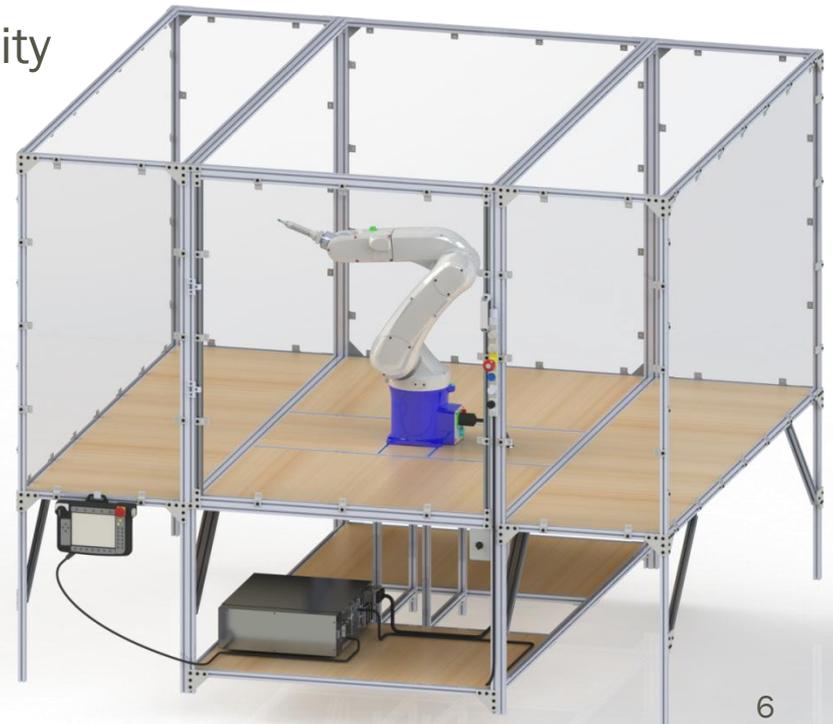


An example of a typical industrial robotic cage

Final Enclosure Design

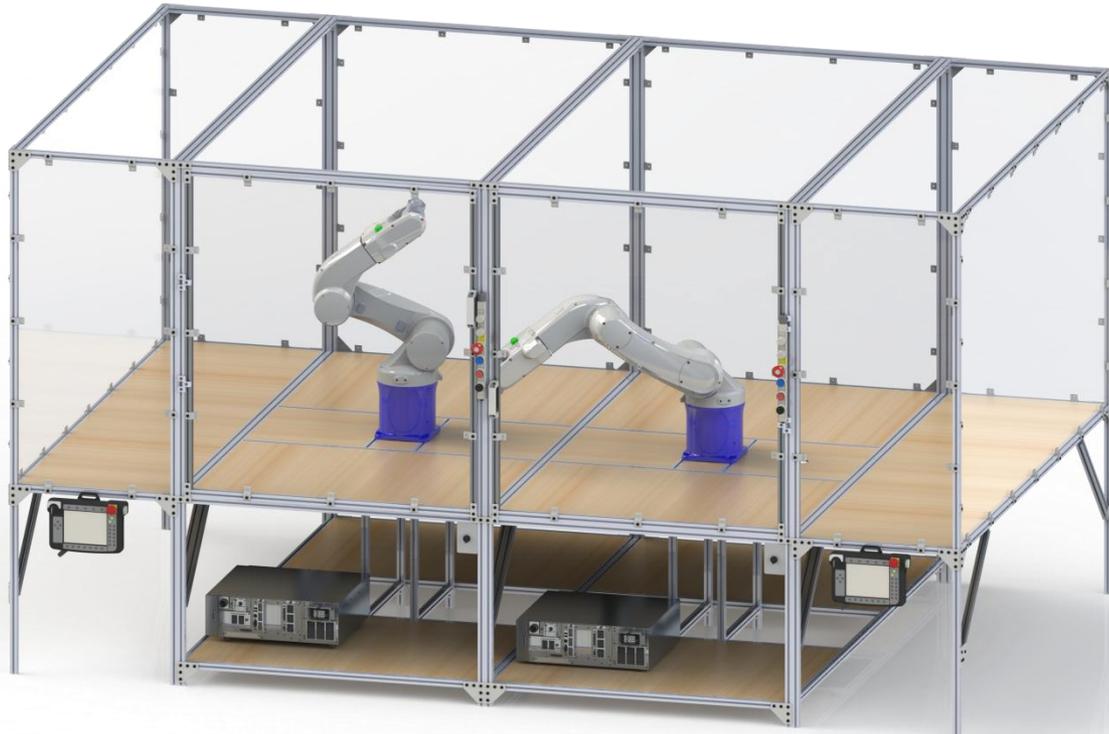
Design Features

- Conforms to OSHA and NFPA-79 safety standards
- Impact Resistant Poly-Carbonate Paneling
- Aluminum extrusion for project flexibility
- Modular and portable design
- Uninhibited robot workspace
- Integrated Electronics



Final Enclosure Design - Double

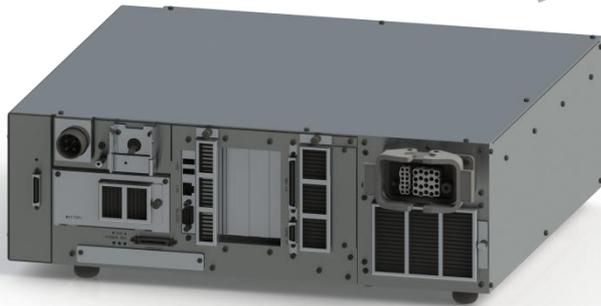
The enclosure can be reconfigured to accommodate multiple robots with a shared workspace.



Controller Electronics

RC7M Controller

- ☞ Global Type Safety
- ☞ Mini IO
- ☞ Category 4 Safety
- ☞ Internal Memory



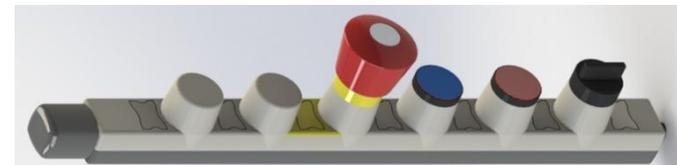
Teaching Pendant



Wincaps III



eGard Interface



eGard Interface

Safety relay

- Cuts power when door is opened

Start / re-start

- Re starts the specified program

2 Position selector switch

- Select from 1 of the 2 pre uploaded programs

Solenoid locking system

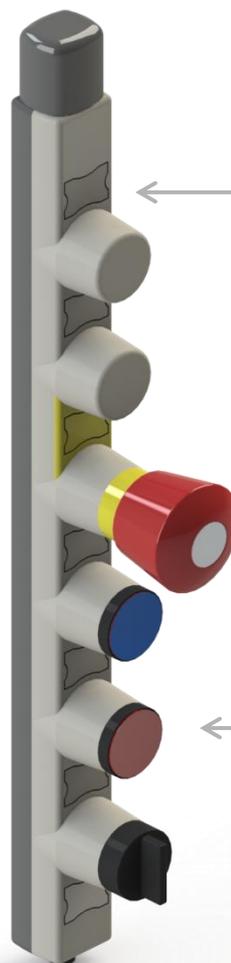
- Locks door when the robot is powered on

Emergency stop with key reset

- Allows for locking the enclosure when not in use

Illuminated stop

- Gently stops at next coded position



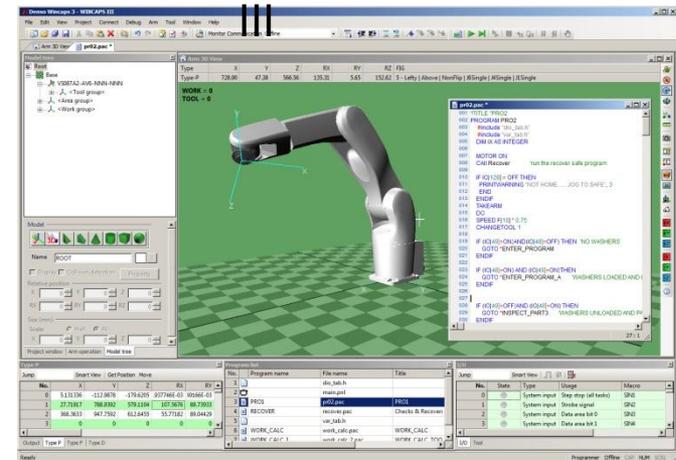
Programming

Teaching Pendant



- ∞ Internal control
- ∞ Direct programming features
- ∞ Auto/Manual/Teach modes
- ∞ Emergency stop
- ∞ Deadman switch

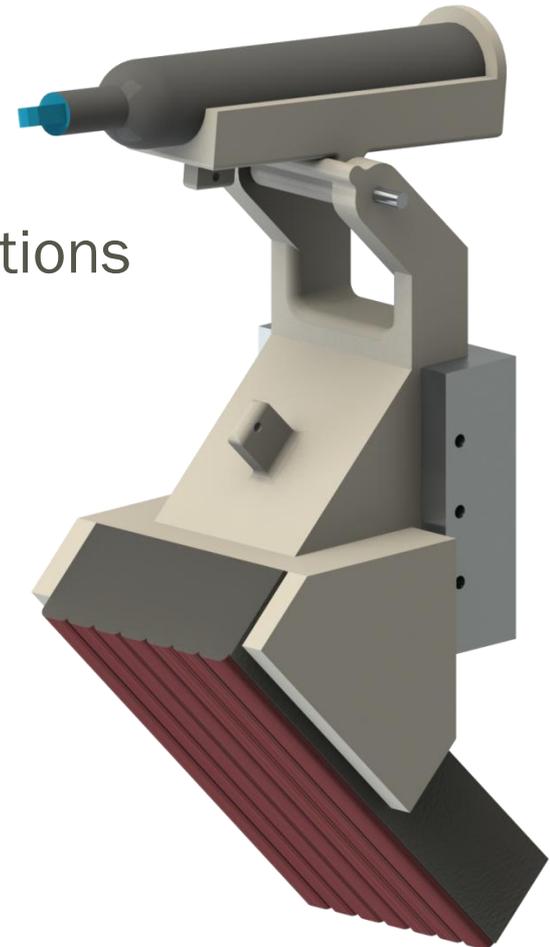
Wincaps



- ∞ Offline programming
- ∞ Real time monitoring
- ∞ PAC debugger
- ∞ 3D simulations
- ∞ Upload programs via Ethernet to controller

Demonstrative End-Effector

- ∞ EXPO Whiteboard Marker
- ∞ Whiteboard Eraser
- ∞ Spring-Loaded Compliance
- ∞ 3-d Printed used for rapid design iterations



Project Demonstration

- ∞ Autonomously drawing and erasing on a whiteboard
- ∞ Manual operation of the robot

Summary and Future Recommendations

∞ Current State

- OSHA and NFPA Compliant Safety Enclosure (x2)
- Ability to demonstrate robot's capabilities
- Documents outlining setup, operation, and programming
- Thorough research on pneumatic end-effectors

∞ Recommendations

- Purchase industrial end-effect and integrate with demonstrations
- Investigate vision system
- Coordinated Motion with Multiple Robots

Acknowledgements

Team Robo-Show would like to thank

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We are now happy to entertain any further questions