## Week 1 Team/Client Meeting Agenda

6/24/2014 Tuesday, 11:30 A.M. Senior Design Suite

### **Discussion Points**

- Specific project goals: what *must* be completed
- Obtain contacts from manufacturers for machines
- Shop key
- Timeline/schedule: dates for specific goals
- Secondary goals: what should be completed if time remains
- Review team contract
- Other information/resources/manuals for machines

### Action Items to Be Reviewed

• N/A

# Week 1 Team/Client Meeting Minutes

6/24/2014 Tuesday, 11:30 A.M. Senior Design Suite

- Dr Cordon will provide
  - Receipts for all bottles
  - List of the bottles needed
  - List of current bottles in SmERF
  - Contact information for current gas bottle provider
  - Any user information for the black tower (CIA Machine)
  - Request a shop key for SmERF
- Budget around a few thousand
  - Will depend on cost for purchasing bottles
  - We need to come up with price estimates for purchasing bottles
- Layout of SmERF
  - Black tower will need to be mobile along with gas bottles
- Actions to be completed by end of summer
  - Design and build a cart for the gas bottles
  - Detailed design review containing projected costs, and plans for the project moving forward
- We need to look into OSHA regulations pertaining to gas bottles

- 1. CIA Machine
  - a. Get it ready for use by December
  - b. Cart for gas bottles
  - c. Get correct gas bottles and fittings
  - d. Pull out CO analyzer and send it back to get fixed
  - e. Detailed Design review with costs and plans
- 2. Ford Equipment
  - a. Get it up and running
- 3. Work on other projects in the SmERF

### Week 2 Team/Client Meeting Agenda

7/1/2014 Tuesday, 11:30 A.M. Senior Design Suite

### **Discussion Points**

- Where have you been? -Pete
- Who to contact about purchasing OSHA regulations on gas bottles, unless we have it already
- Make\review project goals
- Specs to reach goals
- Oxarc contact\receipts for rentals. Should we buy instead?
- Discuss new action items
- Snapshot day
- Current Oxarc receipt

### Action Items to Be Reviewed

- Contacting CAI sales rep
- OSHA regulations on gas bottles
- Inventory gases

## Week 2 Team/Client Meeting Minutes

7/1/2014 Tuesday, 11:30 A.M. Senior Design Suite and SmERF

- Environmental Health and Safety (EHS)
  - They have OSHA regulations information
  - We need to contact them
    - Explain to them what we are doing
    - Ask about making a cart
- Oxarc Contact is Rob or the branch manager 208-743-6571
- Oxarc Receipts
  - Talk to Debbie Foster
    - She is the account tech for NIAD
- Additional bottles are in the SmERFet which is next to SmERF
- Snapshot Day
  - Copy items from our logbooks
  - Provide specs from EHS for cart
- Need proper regulators
  - Inventory all regulators and fittings
  - Check that fittings are on proper bottles
- Create abbreviated instructions sheet for black tower
- Goal have cart built by end of summer
  - EHS specs
- Dr. Cordon
  - Email Oxarc about bottles
    - Cc us to take over communications
  - o Email Debbie Foster

- 1. Determine prices to purchase bottles
- 2. Figure out regulators
- 3. Create instructions for black tower

# Week 3 Team/Client Meeting Agenda

7/8/2014 Tuesday, 11:30 A.M. Senior Design Suite

Note: Kyle will be attending wiki meeting, Jake will take meeting minutes **Discussion Points** 

- When do we get logbooks and portfolio back
- EHS regulations
- Cart specifications\design ideas
  - Can cart be stationary?
  - Extruded T- slot
- Can we test tower without the CO analyzer

### Action Items to Be Reviewed

• Snapshot

# Week 3 Team/Client Meeting Minutes

7/8/2014 Tuesday, 11:30 A.M. Senior Design Suite and SmERF

- Cart needs to be mobile to be used in other engine bays
- If we use t-slot tubes we need to be able to push on the bottom of the cart to avoid the cart twisting

- 1. Give logbook to DR Cordon next Tuesday 7/15
- 2. Learn about CAI Tower
- 3. Cart design next Tuesday
- 4. Design Review
  - a. Conceptual
  - b. Power Point
- 5. Milestones and Deliverables
  - a. Cart design
  - b. Bottles and new ones (Buy vs Rent)
  - c. Regulators
  - d. Users Guide
  - e. Ideas for projects after CAI Tower

### Week 4 Team/Client Meeting Agenda

7/15/2014 Tuesday, 11:30 A.M. Senior Design Suite

### **Discussion Points**

- Schedule Time for Design review
- Discuss cart design sketches
- Discuss Milestones
- Ask about next project options
  - o Dyno
  - Fuel cart project finish
- Shop Layout- Where do you want the Tower and bottles to go?
- Cart Budget

### Action Items to Be Reviewed

- Go over cart specifications
- Show list of bottles

# Week 4 Team/Client Meeting Minutes

7/15/2014 Tuesday, 11:30 A.M. Senior Design Suite and SmERF

- Design Review
  - Scheduled for July 29<sup>th</sup> at 11:30am in mindworks
  - Have a CAD model of the cart
- Cart design notes
  - Make cart that holds 10 gas bottles
  - Use 4 360 degree casters
  - Can bring the welder to the SmERF when we build cart
  - Can use the paint booth on the cart
  - Try to make it fit between wall and paint booth
  - Put a master lock on the bottom gates
  - Make the specifications measureable
    - Musts and should
    - Rank priotities
  - Consider which direction regulators will point
  - What to do with hoses
  - o Possibly make inserts for different bottle base diameters
  - Stagger the bottles
    - Try to make it easy to see all regulators from one side
- Reference guides
  - Make them iteratively as the tower comes online
  - Guides on how to use calibration
  - $\circ$   $\;$  Guides on how to use gas divider  $\;$
- Budget
  - Design cart to cost around \$800 max
  - Casters will be expensive
    - Worth paying more on casters so they roll nicely
  - Steel can be purchased from facilities
    - FAX900
    - Activity Code CORDFA
    - Get a receipt
    - Let Molly know about purchase
      - Give Molly an estimate of the cost
    - Make sure facilities has activity code

- Ask CAI if we will use any of the calibration gases faster than the others?
- 2<sup>nd</sup> project can be related to engine testing, and making a new engine stand possibly
- Call Oxarc and Norco to get quotes on renting and purchasing bottles
  - Ask about getting all the same size bottles
  - Want the nitrogen bottle to be as large as possible

### Week 5 Team/Client Meeting Agenda

7/22/2014 Tuesday, 11:30 A.M. Senior Design Suite

### **Discussion Points**

- Cart ideas/CAD models
- Cart specifications list
- Norco quote status
- Oxarc quote status
- What size gas bottles to use
- What is the span for NOx analyzer (need to know which concentration of NO to order)

# Week 5 Team/Client Meeting Minutes

7/22/2014 Tuesday, 11:30 A.M. Senior Design Suite and SmERF

- Cart design notes
  - 2 swivel casters and 2 fixed casters
    - All locking
    - 8 inch caster wheels (height of casters 9.5 inches)
    - Plate mounting casters
  - Add gate only if it fits the design well (low priority)
  - Possibly add an x-brace down middle of cart
- Client approved design, the next step is to show it to E.H.S for their approval at this stage
- Gas quote status
  - Purity of oxygen is 99.993% compressed oxygen
  - o Size
    - May be limited to what companies are legally allowed to ship
    - Ask CAI for recommendations for sizes
    - Want as much FID and Nitrogen as possible

Projects:

• Get initial approval from E.H.S on our cart design

### Week 6 Team/Client Meeting Agenda

7/29/2014 Tuesday, 11:30 A.M. Senior Design Suite

### **Discussion Points**

- Design Review Power Point Slide Questions
  - Project needs
  - o Constraints
  - Deliverables (Design Task?)
  - o CO Analyzer Slide
  - Project Learning Slide
  - o Risks and Problems
- When are the other presentations
  - Where are they posted
  - How many do we need to attend
- Logbooks and portfolio

### Action Items to Be Reviewed

- Oxarc quote status
- Norco quote status

# Week 6 Team/Client Meeting Minutes

7/29/2014 Tuesday, 11:30 A.M. Senior Design Suite and SmERF

- Design Review on 7/31/14, at 11:30 am in Mindworks
- Other team design review times
  - Vision Quest 8/8/2014, at 12:00 pm in EP 324A
  - Hybrid sometime during week of 8/4-8/8/2014
- Turn in logbooks 7/31/2014, right after design review
- Design review presentation
  - Needs slide
    - Explain that this project is an improvement in infrastructure
    - Address the problem statement
  - o Constraints Slide
    - Talk about the budget
    - Time frame to complete project
    - Resources to complete project
    - EHS approval
  - CO Analyzer slide
    - Talk about any troubles that may occur when trying to get it running
  - Project learning slide
    - Talk about information that was new to our team
    - What we have learned about the CAI tower (what it does, how its used, EHS regulations)
  - Risks and problems slide
    - Mention that we are still waiting on quotes from oxarc
    - Lack of documentation for the CAI tower
- Possibly phone conference with CAI to get some training on how to use the tower
- Gas Status
  - We are waiting for Oxarc to send us a quote
  - Waiting for CAI to tell us about Vehicle grade nitrogen
  - We have a quote from Norco

### Week 7 Team/Client Meeting Agenda

8/4/2014 Tuesday, 11:30 A.M. Senior Design Suite

### **Discussion Points**

- Oxarc
  - If Oxarc won't pick them up until next week, should we wait until next semester?
- Order gases from NORCO
  - How do we pay for them?
- Review decision matrix
  - Weighting of categories
  - Final cart decision
- Is there anything else we need to do before the end of the semester
- What to do when CO Analyzer comes in?

### Action Items to Be Reviewed

• Discuss presentation notes

# Week 7 Team/Client Meeting Minutes

8/5/2014 Tuesday, 11:30 A.M. Senior Design Suite and SmERF

- Ordering bottles
  - Will go through Debbie at NIATT
  - Talk to Norco to see if they can just bill the department or if we need to come with a credit card
  - Purchase the tanks and gas from Norco
- Returning bottles
  - Schedule a time with Oxarc to have them pick up the bottles
  - If they cant do it this week then just do it when fall semester begins
- Weighting bottles
  - The steam plant has a scale
  - Need to contact Scot about using scale
- Decision Matrix
  - Weighting of categories was approved by client
  - Consider convenience in the easy to use category
  - Effect on timeline is included in the labor category
- Because our project is infrastructure getting the CAI tower running is number one priority, everything else is secondary
- Pallet Jack discussion
  - You usually can pick type of material for tires
  - Can be tough to move if there is any gravel, this needs to be considered because SmERF is right next to gravel parking lot
  - Pallet Jack would spend most of its time in the machine shop, so it might be inconvenient when it is needed in the SmERF
- Buy existing cart and modify it
  - Add larger caster and spacers to increase ground clearance so that it will be fork lift compatible
  - Casters are the limiting factor for existing carts
- Combining gases
  - $\circ$   $\;$  Talk with suppliers about combining gases, can we achieve the proper ranges?
- Put eight bottles on a cart and have the ninth bottle sit along the wall by the analyzer?
- Regulators
  - Want pressure type
  - Some regulators are for corrosive gases and others aren't, so we need to figure out which regulator goes with which cylinder
  - Label the regulators so they are put on the correct cylinders