VandalForge 3D Metal Printer Software

TEAM VULCAN

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Instructor/Advisors

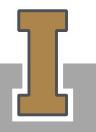
Dr. Maughan Bruce Bolden



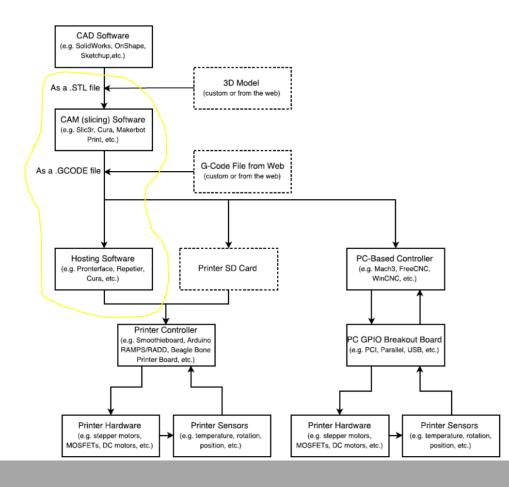
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OVERVIEW

- 3D printing overview
- Slicing Software goals
- Hosting Software goals
- Slicing software progress
- Hosting software progress



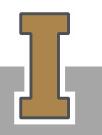




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CAM (SLICING) SOFTWARE GOALS

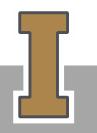
- Ensure ease of use
- Modify open source software
- Change G-Code output for use with ForgeWare
- Add additional functionality for use with 3D metal printer





CAM (SLICING) SOFTWARE

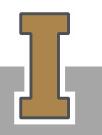
- Cura
 - Open source Ultimaker 3D printer software
- Slic3r
 - Open source 3D slicing software





HOSTING SOFTWARE GOALS

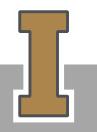
- Integrate with Slicing Software
- Ensure convenient GUI for ease of use
- Remove plastic printer exclusive options from GUI
- Add additional functionality for use with 3D metal printer





HOSTING SOFTWARE

- Cura
 - Same platform as the slicing software
- Octoprint
 - Integrates seamlessly with Slic3r





SLIC3R/OCTOPRINT

- Not strictly created for Ultimaker
- Octoprint had greater functionality





GCODE INSTRUCTIONS

- Turn everything on
- Toolpath
- Turn everything off

