

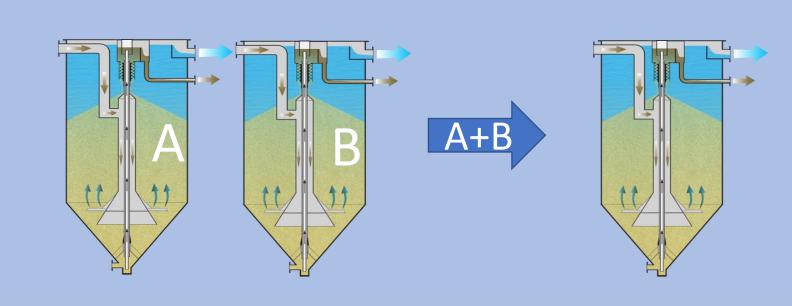
# Single-Stage Water Filter with Dual Sand Media Sizes

Team Hydration Station: Jaden Cavender, Tobias Flores-Wentz, Benjamin Marek, Tayson Thompson, Blake Urie



### **Objective**

Design a single-stage dual media sand filtration washbox system.



# **Flow Chart** Washbox Clean Coarse Sand Clean Fine Sand Sand Bed Sand Bed

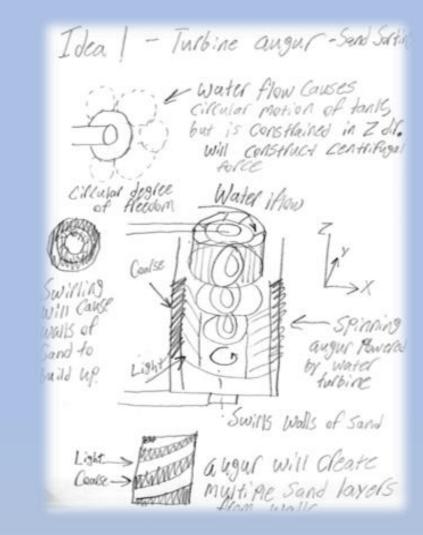
# **Value Proposition**

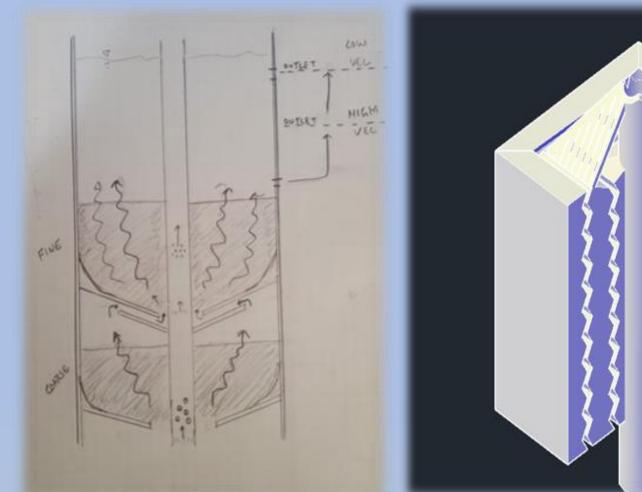
Clean water is arguably the world's most important resource; therefore, it is vital to invest in water filtration technology. By combining the two-stage filter into a single-stage, we hope to cut back on maintenance and operation costs, while increasing efficiency.

# **Key Requirements**

- Minimum 75% separation of the two sand sizes.
- Chemical and corrosion resistance.
- Minimum upflow rate of 1.8 gallons per minute.
- Maintain a bed turnover rate of 0.7 to 1.4 inches per minute.
- Continuous operation with a maximum of 30 minutes of routine weekly maintenance.

## **Concept Development**

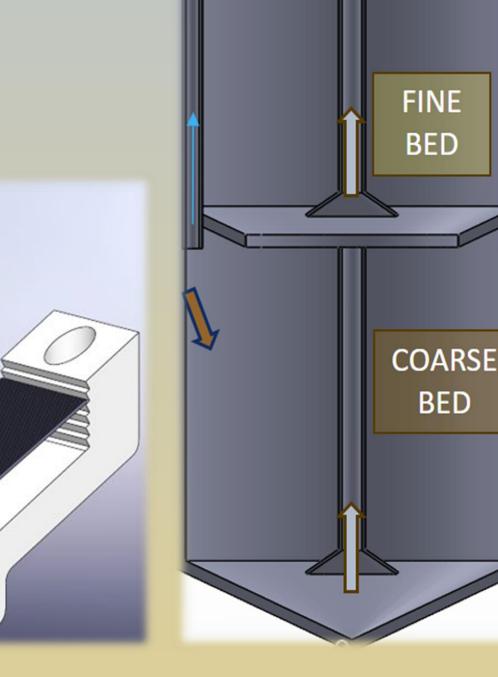




# **Current Design/Prototype**

- Wedge wire screen separation
- Allows slight mixing with single bed
- Dual inlet airlift
- Segregation through sand outlet locations
- Adjustability

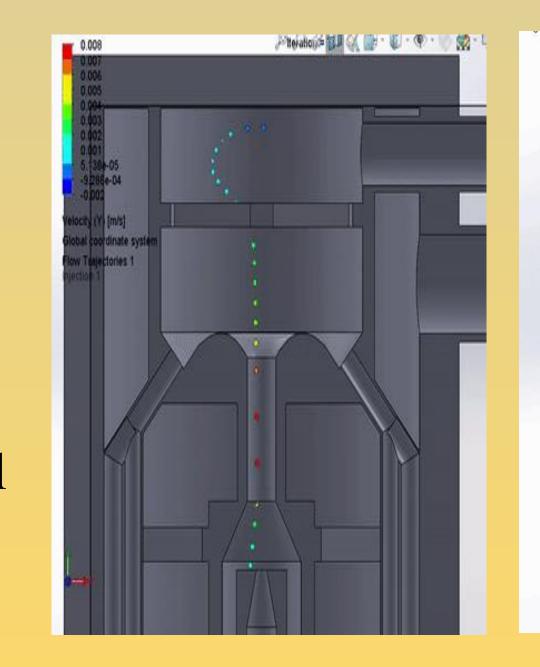




# COARSE

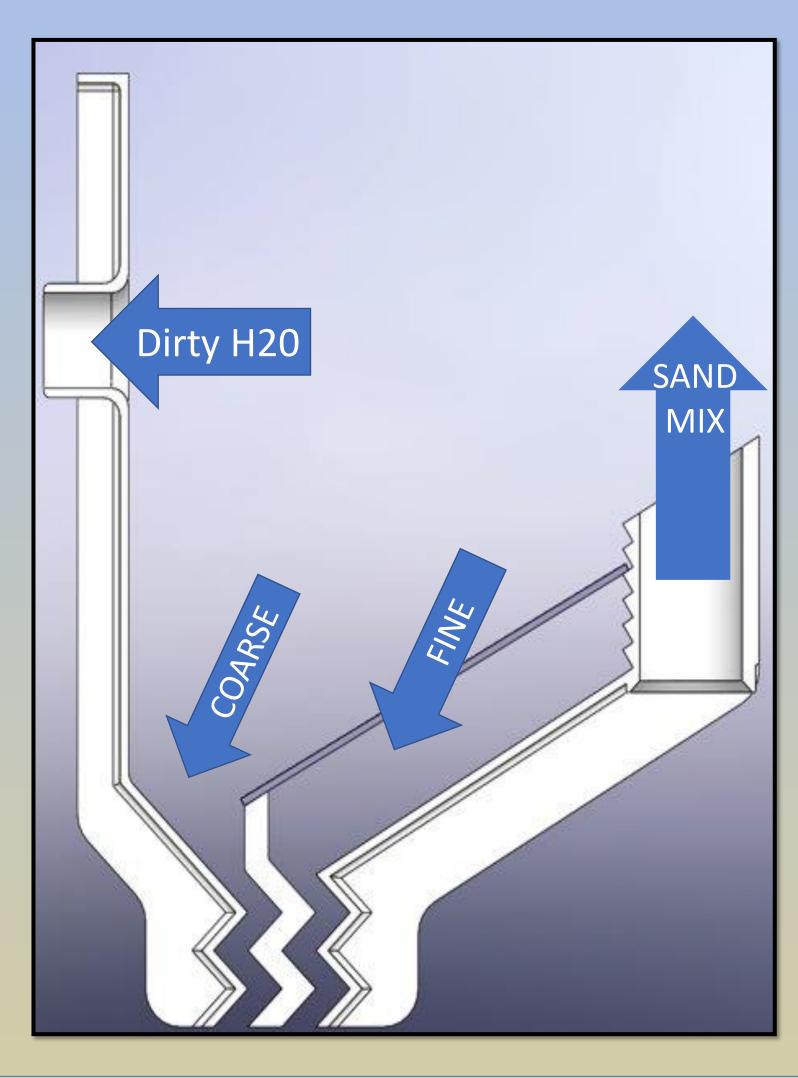
### **Simulation**

Using SolidWorks to simulate upwards water particle flow with similar geometry, it was verified that effluent water would not encounter filtered water, and that airflow will maintain operation of cycles.



## **Design Validation**

- Design Validation is being conducted on an experimental model.
- The part will model sand separation and screen resistance.

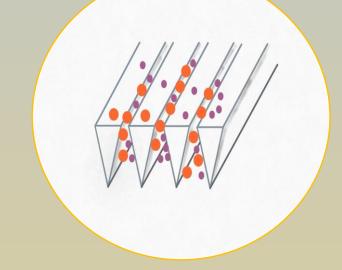


#### Adjustability

- Channel Velocity • .43 -.87 in/s
- Screen Angle: θ • 16 –42 degrees







### **Current Design Issues**

- Assessing wear on components
- Airlift with Dual Inlets
- Achieving 75% sand separation

### **Project Completion**

- Total Suspended Solid test
- Elutriation Experimentation
- Test Stand build

### Acknowledgements

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