## Part Location

| 1 Pushed into bottom left corner | 2 | 1 |
| :--- | :--- | :--- |
| 2 Pushed into bottom right corner | 2 | 1 |
| 3 Pushed into bottom right corner | 2 | 1 |
| 4 Pushed into bottom right corner | 2 | 1 |
| 5 Pushed into bottom right corner | 2 | 1 |
| 6 Pushed into bottom right corner | 2 | 1 |
| 7 Pushed into bottom right corner | 2 | 1 |
| 8 Pushed into bottom right corner | 2 | 1 |
| 9 Pushed into bottom right corner | 1 Big | 2 |


| 45 Pushed into bottom left corner | 1 Big | 7 |
| :--- | :--- | :--- |
| 46 Pushed into bottom left corner | 1 Big | 7 |
| 47 Pushed into bottom left corner | 1 Big | 7 |
| 48 Pushed into bottom left corner | 1 Big | 7 |
| 49 Pushed into bottom left corner | 1 Big | 7 |
| 50 Pushed into bottom left corner | 1 Big | 7 |
| 51 Pushed into top right corner | 1 Big | 7 |
| 52 Pushed into top right corner | 1 Big | 7 |
| 53 Pushed into top right corner | 1 Big | 7 |
| 54 Pushed into top right corner | 1 Big | 7 |
| 55 Pushed into top right corner | 1 Big | 7 |
| 56 Pushed into bottom right corner | 1 Big | 7 |
| 57 Pushed into bottom right corner | 1 Big | 7 |
| 58 Pushed into bottom right corner | 1 Big | 7 |
| 59 Pushed into bottom right corner | 1 Big | 7 |
| 60 Pushed into top left corner | 1 Big | 7 |
| 61 Pushed into top left corner | 1 Big | 7 |
| 62 Pushed into top left corner | 1 Big | 1 Big |
| 63 Pushed into top left corner | 1 Big | 7 |
| 64 Pushed into top left corner | 1 Big | 7 |
| 65 Pushed into top left corner |  |  |

yes* Took the part with it
yes** Magnet slid down and took part with it
no* Lifted but ended in its spot

## Slipped/Spun/Straight

Slipped
Straight
Spun
Spun
Barley Slipped
Barley Slipped
Slipped
Slipped
Slipped
Straight
Slipped
Slipped
Slipped
Slipped
Spun
Slipped
slipped
spun
Straight
Slipped
Slipped
Slipped
Guided in
Guided in
Guided in
Guided in
Guided in
Guided in
Guided in
Guided in
Guided in
Guided in
Guided in
Guided in
straight in
slipped
straight in
slipped
slipped
straight
straight
slipped
slipped
slipped
slipped
Straight
Straight
straight
straight
Straight
straight
Straight in
slipped
spun
slipped
straight
straight
straight
straight
straight
slipped
slipped
slipped
slipped
slipped

## Lifted Part? Screwed in Fully?

| yes | yes |
| :--- | :--- |
| yes | yes |
| no | no |
| yes | yes |
| no | yes |
| no | yes |
| yes | yes |
| yes* | yes |
| yes | no |
| no | yes |
| yes | yes |
| yes | yes |
| no | no |
| yes | yes |
| yes | yes |
| no | no |
| no | no |
| yes* | yes |
| yes* | yes |
| no | no |
| no | no |
| yes | no |
| yes** | yes |
| no | no |
| yes* | no |
| yes | yes |
| yes | yes |
| yes* | no |
| yes | yes |
| yes* | yes |
| yes | yes |
| yes | yes |
| yes | yes |
| yes | yes |
| yes | yes |
| yes | yes |
| yes | yes |
| no | yo |
| no | yes |
| yes | yes |
| no | yes |
| yos |  |
| yos |  |
| yos |  |


| no | yes |
| :--- | :--- |
| yes | yes |
| no | yes |
| no | yes |
| no | yes |
| yes | yes |
| yes | yes |
| no | yes |
| no | yes |
| no | yes |
| yes | yes |
| no | yes |
| no | yes |
| no | yes |
| no | yes |
| no | yes |
| no | yes |
| yes | yes |
| yes | yes |
| no | yes |
| no | yes |

## Notes

Original Code

Modified code with speed down about the same. Speed up fast ,speed set at 75

Modified code with speed down the same. Speed up even faster set at 90

Countersunk hole

Made countersink slightly bigger

